

Instructions Orange Oil Finish

How to Apply General Finishes Orange Oil

General Finishes Orange Oil Application Steps

Cleaning:

Apply Orange Oil with a clean, lint-free cloth and wipe off the excess. Repeat as needed.

Polishing/Buffering:

1. Shake container well.
2. Wipe on a thin, even coat with a clean cloth.
3. Let sit 1-2 minutes.
4. Buff off the excess with a buffing or sanding pad (see below) in the direction of the wood grain. The higher/finer grit you use, the easier it will be to achieve a high-gloss finish.
5. Buffing Tools:
 1. Norton Abrasives, Yellow Block
 - 1000-grit, 1500-grit, 2000-grit
 - Creates a high-gloss finish
 2. Klingspor Fusion Pads
 - 2800- to 3500-grit
 - Ideal for painted and gloss finishes
 3. Klingspor Superfine Sanding Pad
 - 220-grit
 - General purpose option for rubbing out topcoats and paints with a flat or satin sheen.
 4. Merka Mirlon Pads
 - Total 1500 (gray)
 - Total 2500 (gold)
 - Ideal for oil-based finishes or between coats of paint

Removing Scratch Marks:

See video tutorial on [How To Repair a Scratch](#)

Do not sand "dry-on-dry" to remove scratch marks. Add Orange Oil to the sanding pad AND on the surface of your project, then spread smooth with a rag.

Storage of Maintenance Products

Life of Product

Maintenance products are best used within 1 year of the manufacture date listed on the bottom of the can. The following best practice will increase the life of your product:

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Store in moderate temperatures. Avoid temperatures above 80°F/26°C. Heat-damaged product cannot be revitalized. Temperature-controlled spaces, such as a basement, are ideal for storage. Do not store product in an attic, garage, in direct sunlight, or next appliances with heat or flame such as a furnace.

Warnings and Warranties

Compatibility: Do not use water-based products with Linseed Oils or Danish Oils.

Limited Warranty

General Finishes products must be tested to your complete satisfaction before using. General Finishes will not be responsible for color satisfaction, misapplication, nor compatibility with other manufacturers' products. General Finishes will be responsible only for the cost of our products, and not for costs such as labor, damage, or project replacement.

Contamination and Compatibility

Our finishes are engineered as a system and are compatible with each other. General Finishes cannot guarantee an ideal refinish when applying our products on top of or combined with another company's products or over surfaces that have been in contact with waxes, polishes or sprays containing contaminants such as silicone. Test for adherence and aesthetics before beginning.

CAUTION: Contains ALIPHATIC HYDROCARBONS. VAPOR HARMFUL. Use only with adequate ventilation. DELAYED EFFECTS FROM LONG-TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating & inhaling the contents can be harmful or fatal.

Warning

If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log onto www.epa.gov/lead.

Do not swallow; first aid: drink water to dilute product. May cause eye and skin irritation; first aid: flush eyes thoroughly with water.

FIRST AID: In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. If swallowed, do not induce vomiting. Get medical attention immediately.

Warning

This product contains a chemical known to the State of California to cause cancer and birth defects. Do not swallow; first aid: drink water to dilute product. May cause eye or skin irritation; first aid: flush eyes thoroughly with water.